

Date: Wednesday, 4/26/2006 12:02:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHROUD AIRFLOW HEATHER SYSTEM
Job Number	: 26635		
Estimate Number	: 12345		
P.O. Number	: N/A	Part Number	: D206746011
This Issue	: 4/26/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: 4/18/2006	Project Number	: N/A
Previous Run	: 26634	Drawing Revision	: A PRELIMINARY
	Type	Material	: N/A
	: SMALL / MED FAB	Due Date	: 4/28/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	1
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Um:	Each
Comment	: est rev.A 06.03.23 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

D206746011 - 26860

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011

CHG001

2.0	D3467041	SHROUD ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: B26601

3.0	D34681	SEAL
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SEAL

Batch: B26850

4.0	D34683	LARGE SEAL STRIP
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

LARGE SEAL STRIP

Batch: B26849

5.0	D34685	SEAL
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SEAL

Batch: B26851

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6.0	D3469041	SHUT-OFF VALVE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: B26482 ✓

7.0	D3471041	BLOWER MOTOR SUPPORT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BLOWER MOTOR SUPPORT

Batch: B26610 ✓

8.0	D3473041	BLOWER INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BLOWER INLET ADAPTER

Batch: B26613 ✓

9.0	D3475041	DUMP OUTLET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP OUTLET

Batch: B26616 ✓

10.0	D34755P	Screen
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Comment: Qty.: 1.0000 sf(s)/Unit Total : 1.0000 sf(s)

Screen

Batch: B26852 ✓

11.0	D34757	scoop outlet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

scoop outlet

Batch: B26688 ✓

12.0	D3476041	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

blower motor adapter

Batch: B26617 ✓

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Seq. #:	Machine Or Operation:	Description :
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13.0	D3477041	Blower Motor Inlet Adapter
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PART IS
ASSEMBLED

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch:

on
D3477041

106. 24. 28

14.0	D3478041	AIR INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET ADAPTER

Batch: B26539

15.0	D3481041	Shut off valve bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Shut off valve bracket

Batch: B26184

16.0	D34821	INLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26387

17.0	D34823	OUTLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26387

18.0	D34825	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

19.0	D34827	HOSE INSULATION
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

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20.0	D34829	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

21.0	D348211	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

22.0	D348213	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

23.0	D34833	SHUT-OFF VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26377 ✓

24.0	D34831	DUMP VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26376 ✓

25.0	26D711	JANITROL BLOWER MOTOR ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: M100846 ✓

26.0	31903	BLUE TERMINAL AMP
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: B25438 100598 ✓

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27.0	M227591169	16GA ELECTRICAL WIRE, 120" LONG
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

16GA ELECTRICAL WIRE, 120" LONG

Batch: M100598

28.0	AN35	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

BOLT

Batch: M15205

29.0	AN9608	WASHER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

WASHER (A/R)

Batch: M19352 QTY

30.0	AN96010	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Washer

Batch: M15519

31.0	DSC549	PUSH/PULL CONTROL
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

PUSH/PULL CONTROL

Batch: M100121

32.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty (A/R) HYSOL ADHESIVE

Batch:

33.0	HA000611	CARBON MONOXIDE INDICATOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CARBON MONOXIDE INDICATOR

Batch: M100117

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34.0	MS21083N08	NUT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) NUT

Batch: M 19356

35.0	MS21919DG3	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) CLAMP

Batch: M 100117

36.0	MS21919DG44	CLAMP
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLAMP

Batch: M 100777

37.0	MS21919DG48	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLAMP

Batch: M 100202

38.0	MS24166D1	RELAY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: M 100202

39.0	MS2524475	CIRCUIT BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: M 100047

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40.0	MS2524415	BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BREAKER

Batch: M100947

41.0	MS270390816	SCREW PAN HD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SCREW PAN HD

Batch: M19605

42.0	MS3505822	SWITCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SWITCH

Batch: M19630

43.0	NAS43DD316N	SPACER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SPACER

Batch: M19402

44.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 3 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

NUT SELF LOCK

Batch: M19487

45.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 1 (A/R) SEALANT 653 SEMKIT

Batch: M100787

46.0	QS20044S	CLAMP
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

CLAMP

Batch: M100202

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47.0	QS20056S	CLAMP
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: M100202 ✓

48.0	RTV106	RED HI-TEMPERATURE ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: M100773 ✓

49.0	SCEET11	SCEET
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

SCEET

Batch: ~~A4100788~~ M100788 ✓

50.0	SCEET12	HOSE 3" DIAMETER
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M3788

Pc 4/27 (1)

Job Completion



C206104128 ID
inspect kt

h 06.04.28

Inspection level 21 ID (1)
06/04/28